

# CENTROID CNC Software and Accessories Price Sheet

Pre 4.16 systems, Effective 6/10/2024

Software Description	Part #	Price	Notes	
Compression tapping	10620	Free	\$195.00 for pre-2.68 systems OR Free with upgrade to 2.68	
User Definable Macros and Sub Programs [M98 & G65]	10610	Free	\$549.00 for pre-2.68 systems OR Free with upgrade to 2.68	
Cutter Compensation	10851	Free	\$250.00 for pre-2.68 systems OR Free with upgrade to 2.68	
4 <sup>TH</sup> Axis Software	10360	Free	Includes 4 <sup>th</sup> axis programming in Intercon as well.	
Extended Multiple work coordinate systems [G54 p1 –p12] (6 WCS included, this option allows an additional 12 WCS)	10600	\$99	G54-G59 included Free with 2.68+ software versions	
4MB part program size	-	Free	4MB is plenty big enough for the average job shop.	
Unlimited part program size	10630	\$249	4MB program size is included w/ 2.68+ software versions	
Intercon conversational programming (for your CNC control)	10729	Free	Free with standard Mill and Lathe software packages A & L, otherwise \$245	
Intercon off-line conversational program (for your desktop PC)	10730	\$249		
Rigid tapping [G74 & G 84] (includes 10620)	10810	\$550		
Coordinate System Rotation (CSR)	10850	\$220		
Scaling and Mirroring [G50 & G51]	10625	\$220		
DXF in, CAD Drawing Input software	10814	\$305		
BCD tool change output (M-39, M-400, T39, or T400 only)	10660	\$280		
Engraving software	10740	\$250		
Scale Feedback for servo motor positioning.	13164	\$1295		(Note: Scale use for DRO is Free, see TB292)
C Axis Software	10611	\$1975		
Axis servo motor slaving (two servo motors driving same axis)	13165	\$1295		
M0 Jogging	12977	\$220.00	\$2500 International USA	
CNC11-C 5+ axis Simultaneous Software * required export paperwork	13166	\$1250 USA		
<b>Manual Pulse Generators (MPG)</b>	<b>Part #</b>			
100 Step MPG, CNC10 system	10808	\$335	Specify Mill or Lathe when ordering	

**Software purchases are non-refundable.**

This price sheet supersedes all previous pricing.

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