

Compliance with Export Control Laws for CENTROID products.

To comply with Dept. of Commerce regulations we need all of our dealers foreign and domestic to take a minute and fill out an export assurance form and return to us as soon as possible. Sorry for the hassle we are just following the Dept. of Commerce rules. In some cases, in order to comply with Dept. of Commerce rules we will be required to withhold technical support if we don't have your letter on file, so be sure to take a few minutes right now and send it in for uninterrupted CENTROID tech support! Mail, Fax (814) 353-9265 OR email office@centroidcnc.com the completed and SIGNED form to CENTROID attn: Nancy Keiter. [click here to download the assurance form in pdf](#). Please send only the completed and signed document with no other text or notes attached.

Here is the deal. Due to recent commodity classification decisions by the US Commerce Department, Bureau of Industry and Security, Centroid will be supplying CNC software and CNC controls as follows:

- CNC11-D up to 4 axis simultaneous CNC Units with software capable of simultaneous contouring up to 4 axis simultaneously will have their own software version. This is actually good news because 4th axis rotary tables are now permitted without accuracy restrictions. This includes M400, M39, ALLINONE DC, GPIO4D and board level controls using the MPU11 motion control board platform. The software can be identified as CNC11-D, and will be the default shipping software on Centroid's MPU11. When the CNC Unit and/or software product is for export, the export classification number (2B991) will be entered on shipping export documents. (Please note that this software will still control up to 8 axes, just not simultaneously due to export restrictions. There will be no additional paperwork or license requirements for this software unless you wish to ship it to Cuba, Iran, N. Korea, Sudan, or Syria)
- CNC11-C 5 or more axes simultaneous For machine or control orders requiring 5 axis simultaneous contouring, a separate version of software will be provided. This version can be identified as CNC11-C. This is a special order version and is not obtainable by password/unlock. It must be requested from Centroid and installed separately. Exports of 5 axis machines and controls are subject to U.S. Department of Commerce restrictions. (really no problems here, we just need to follow the rules and have the assurance letter(s) on file to be able to provide this software for export.) When exported the classification number (2D002) will be entered on shipping export documents.

Notice: For CNC exports to controlled countries: The CNC11-D software will still control up to 8 axes, just not simultaneously. Put another way, if there is no letter of Assurance or License on file with Centroid, the system will ship without simultaneous control for 5 or more axes. (Note: License or "Letter of Assurance" depends on the final destination country. Most "friendly" controlled export locations only require the Letter of Assurance while others may require a License to be obtained.) Please contact our office if you have questions about exports of Centroid Controls. Elizabeth Kohl, 814 353 9290 ext 120.

(Note: The wording of the "Letter of Assurance" refers to Country Group E:1 and D:1 .

The following countries are listed as a convenience; see Supplement US Department of Commerce Code of Federal Regulations: No. 1 to Part 740 BIS for the most current list.

Country Group E:1 Cuba, Iran, N. Korea, Sudan, Syria

Country Group D:1 Armenia, Azerbaijan, Belarus, Burma, Cambodia, Peoples Republic of China, Georgia, Iraq, Kazakhstan, North Korea, Kyrgyzstan, Laos, Libya, Macau, Moldova, Mongolia, Russia, Tajikistan, Turkmenistan, Ukraine, Uzbekistan, Vietnam . (Disclaimer Notice: Any use made of Centroid Corp classifications, whether it be ECCNs or HTS, is without recourse to Centroid Corp and at the user's risk. Export classifications are subject to change. Your company, as the exporter of record, is responsible for determining the correct classification of any item at the time of export. Any export classification by Centroid Corp is for Centroid Corp's internal use only and shall not be construed as a representation or warranty regarding the proper export classification nor relied upon to make licensing determinations. For official terms and conditions please refer to the US Commerce Department BIS, Part 774 – The Commerce Control List, Supplement 1 for details)