

CENTROID CNC Software and Accessories Price Sheet

New Prices Effective June 3, 2015

Software Description	Part #	Price	Notes
Compression tapping	10620	Free	\$195.00 for pre-2.68 systems OR Free with upgrade to 2.68
User Definable Macros and Sub Programs [M98 & G65]	10610	Free	\$995.00 for pre-2.68 systems OR Free with upgrade to 2.68
Cutter Compensation	10851	Free	\$250.00 for pre-2.68 systems OR Free with upgrade to 2.68
4 TH Axis Software	10360	Free	Includes 4 th axis programming in Intercon as well.
Extended Multiple work coordinate systems [G54 p1 –p12] (6 WCS included, this option allows an additional 12 WCS)	10600	\$305	G54-G59 included Free with 2.68+ software versions
4MB part program size	-	Free	4MB is plenty big enough for the average job shop.
Unlimited part program size	10630	\$550	4MB program size is included w/ 2.68+ software versions
Intercon conversational programming (for your CNC control)	10729	Free	Free with standard Mill and Lathe software packages A & L, otherwise \$245
Intercon off-line conversational program (for your desktop PC)	10730	\$275	
Rigid tapping [G74 & G 84] (includes 10620)	10810	\$550	
Coordinate System Rotation (CSR)	10850	\$220	
Scaling and Mirroring [G50 & G51]	10625	\$220	
DXF in, CAD Drawing Input software	10814	\$305	
BCD tool change output (M-39, M-400, T39, or T400 only)	10660	\$280	
Engraving software	10740	\$500	
Scale Feedback for servo motor positioning.	13164	\$1295	(Note: Scale use for DRO is Free, see TB292)
C Axis Software	10611	\$1975	
Axis servo motor slaving (two servo motors driving same axis)	13165	\$1295	
CNC11-C 5+ axis Simultaneous Software * required export paperwork	13166	\$2500 USA	\$5000 International
Digitizing & Probing	Part #		
DP-4 probing package w/ Probe, Probing software, and CSR (10850)	10405	\$1,590	
DP-7 probing package w/ Probe, Probing software, and CSR (10850)	12431	\$4,200	
2D & 3D digitizing software <i>requires 10405 or 10960</i>	10770	\$3,350	
TT-1; Tool touch off kit	10220	\$725	
TT-2, Tool touch off kit	12486	\$1,350	
Tool room package: (10405) DP4 Probe with probing, (10220)TT-1, and (10600)Work Coordinates	10772	\$2,239	
Manual Pulse Generators (MPG)	Part #		
100 Step MPG, CNC10 system	10808	\$495	
100 Step MPG, MPU11 system	11069	\$495	

Software purchases are non-refundable.

This price sheet supersedes all previous pricing.

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